

ADVANTAGES

Complete Service -

By taking advantage of our value-added cutting and coating capabilities, you can eliminate time, effort, and freight wasted in coordinating multiple operations, minimizing overhead, lead-time, and headaches.

Low Kerf -

Our circular cold saws operate with the smallest kerf available in the industry, so you save in material costs. Nothing eliminates waste better!

Premium Quality -

Our cutting equipment is state-of-the-art, which guarantees the best tolerances and reliability available.

Superior Lubricant Coatings -

Our wide selection of custom hot, warm, and cold-forging lubricants will improve your plant hygiene, reduce cycle time and press tonnage, and maximize surface finish.

No Attitude -

Eliminate the big mills! We know how they can treat you. Aluma-Form is large enough to provide first class service, but small and flexible enough to respond effectively to your special requests and emergencies.

We Stock Metal -

Our new warehouse allows us to offer cut-to-length, lubricant-coated metal when you need it, not 10 weeks from now.

Location -

Aluma-Form is conveniently located just ½ mile south of interstate 90 in Cleveland. Chances are, your material is already passing right by our door on its way to you.



OTHER SERVICES

- Cleaning/Etching
- Blasting – Glass Peen
- CARC Painting
- Cold-Forming Lubricants
- Dry Film Lubricants
- Reactive Soap Lubricants
- Polymer Lubricants
- Oxide/Lube Coating
- Zinc Phosphate
- Manganese Phosphate
- Rack/Barrel processing
- Baking/Curing
- Technical Consulting



EQUIPMENT

**BAND SAWS &
CIRCULAR COLD SAWS**
WAGNER WAM-90's
WAGNER WAM-140's
WAGNER WAM-70's
HYD-MECH H14

CUTTING SPECS

Bar Stock Length:
up to 20 feet

Rod Diameter:
up to 16 inches

Cut Length:
0.25 to 18 inches long

Typical Length Tolerance:
± 0.003" for 1 inch diameter
± 0.006" for 3 inch diameter
± 0.009" for 5 inch diameter

Typical Weight Tolerance:
(dependent on bar specs)
± 2 grams for 1 inch diameter
± 6 grams for 3 inch diameter
± 9 grams for 5 inch diameter

Typical Squareness:
(dependent on alloy, cut speed, & bar straightness)
0.004" for 1 inch diameter
0.010" for 3 inch diameter
0.018" for 5 inch diameter



*Your Total
Source for*

**PRE-LUBRICATED
PRESS-READY
SLUGS**



**ISO 9001:2000
REGISTERED**

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